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012155

D117-762-011
Job Sheet 200534



Part No: D117-762-011

Job Qty: 1 pcs

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/12/19

Job Tracking No:

Due Date: 10/18/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG DSI9771 REV A, IIN-D117-762 REV E IPP Rev:A 07.06.11 New Issue EC IPP Rev:B 08-02-22 change to revA DD verified by:ec IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD IPP REV:D 13.11.14 IIN REV:C DD VERF:JLM IPP REV:E 15.06.11 IIN REV:D DD VERF:JLM IPP REV:F 17.01.17 PER CHG004 (dsi9771) DD VERF:JLM IPP REV:G 17.08.16 PER CHG005 DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Packaging 1 - Pick Kit	1 pcs	10/18/19		0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	



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Container No: S219525



Part: D117-762-011

Job No: 200534

Serial No/Batch: S219525

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR01853SE 19/09/04, TAA STC LoA RI

110 Packaging 1-1 - Pick Kit - B4B 1 pcs	10/18/19	0.00 0.00	Packaging 1 - 30	
			Packaging 1 - 31	
			Packaging 1 - 32	
			Packaging 1 - 33	
			Packaging 1 - 34	
			Packaging 1 - 35	
			Packaging 1 - 36	
			Packaging 1 - 1 - B4B	
			Packaging 1 - 2 - B4B	
			Packaging 1 - 3 - B4B	
			Packaging 1 - 4 - B4B	
			Packaging 1 - 5 - B4B	
			Packaging 1 - 6 - B4B	
			Packaging 1 - 7 - B4B	
			Packaging 1 - 8 - B4B	
			Packaging 1 - 9 - B4B	
			Packaging 1 - 10 - B4B	
			Packaging 1 - 11 - B4B	
			Packaging 1 - 12 - B4B	
			Packaging 1 - 13 - B4B	
			Packaging 1 - 14 - B4B	
120 QC 4	10/18/19	0.00 0.00	Packaging 1 - 15 - B4B	
			Packaging 1 - 16 - B4B	
			Packaging 1 - 17 - B4B	
			Packaging 1 - 18 - B4B	
			Packaging 1 - 19 - B4B	
			Packaging 1 - 20 - B4B	
			Packaging 1 - 21 - B4B	
			Packaging 1 - 22 - B4B	
			Packaging 1 - 23 - B4B	
			Packaging 1 - 24 - B4B	
			Packaging 1 - 25 - B4B	
			Packaging 1 - 26 - B4B	
			Packaging 1 - 27 - B4B	
			Packaging 1 - 28 - B4B	
			Packaging 1 - 29 - B4B	
			Packaging 1 - 30 - B4B	
			Packaging 1 - 31 - B4B	
			Packaging 1 - 32 - B4B	
			Packaging 1 - 33 - B4B	
			Packaging 1 - 34 - B4B	
			Packaging 1 - 35 - B4B	
130 Packaging 3-1 - Stock - B4B 1 pcs	10/18/19	0.00 0.00	Packaging 1 - 36 - B4B	
			QC 4 - 28	
			QC 4 - 58	
			QC 4 - 69	
			QC 4 - 9	
			QC 4 - 46	
			QC 4 - 68	
			QC 4 - 72	
			QC 4 - 74	
			QC 4 - 75	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	

NC 9/10/19

DAS
78
9-89

OCT 09 2019

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	10/18/19	0.00 0.00	DC - 1 - B4B	DAS 21 9-89 OCT 09 2019
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	10/18/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-89 OCT 09 2019
				QC 21 - FG - 70	
				QC 21 - FG - 53	

Part Op 120 - QC4- 100% Inspect kits for completeness
 Descriptions: 130 - Identify and pack for shipping as per PPP D117-762-011 Location :FG081
 135 - Document Control - Photocopy bluefile & type labels per PPP D117-762-011 CHG005
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5167087
D3512-041	Wearplate	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5217880 x 2
D5300-1	GHL Bushing	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5110374
D5301-1	GHL Plug	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5119988
MS21043-6	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5203269
D117-762-041	Replacement Skidtube	1 pcs (1 ea)	110-Packaging 1-1 - Pick Kit - B4B	5215495

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN6C52A	2	52	0
	D3512-041	2	0	0
	D5300-1	2	30	0
	D5301-1	2	22	0
	MS21043-6	2	74	0
110-Packaging 1-1 - Pick Kit - B4B	D117-762-041	1	1	0

S215495

Part Specifications	
Specifications could not be found.	

Plex 9/12/19 10:50 AM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS		
		Rework Scrap Use-as-is	Skid-tube Machining Large Fab	Cross tube Small Fab Finishing	Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging	
Date: _____		Sequence #: _____	QTY Affected: _____		MRB (QSI042)	
Description Work Order Deviation			Disposition			
						Completed By
						Lead hand / Supervisor
						QC / QA Coordinator
Root Cause			FAULT CATEGORY			
Operator			Contamination			
Manufacturing Process			Misaligned/off center			
Equip/Tooling			BOM/Route			
Handling/Preservation			Broken/Damage/Defect			
Material			Incomplete/Unclear Instructions			
Product Improvement			Drill Holes			
Process Improvement			Fit/Function			
Human Factors			Other/Details:			
Pressure/Forced			Power Loss/Surge			
Bending			Folio/Program			
Crushing			Grain Direction			
Cracks			Weld			
Crimp/Kink/Ripple/Wave/Twist			Wrong Stock Pulled			
Marks/Chatter			Out of Sequence			
Mislabeled			Off-set/Set-up			
Positioned Wrong			Outside Tolerance			
Drawing			Finish			
Part Lost/Missing			Misread			

5.0 PARTS LISTS

5.1 D117-762-011 Skidtube Parts List

ITEM	QTY -011	QTY -041	P/N	DESCRIPTION
	X		D117-762-011	SKIDTUBE INSTALLATION
	1	X	D117-762-041	REPLACEMENT SKIDTUBE
1		1	D3582-041	SKIDTUBE ASSEMBLY
2	2		** 1121-51002	AIRBUS HELICOPTER SKID SHOE
3	2		** 1121-51102	AIRBUS HELICOPTER CLAMPING RING
4	8		** LN9380M8X45	AIRBUS HELICOPTER BOLT
5	8		** LN9023A8-1.4544.9	AIRBUS HELICOPTER LOCKING WASHER
6	8		** LN9025-0815K	AIRBUS HELICOPTER WASHER (OR LN9025-0815L)
10		1	* D2965	CAP
11		2	*** AELS-1032-225	INSERT
12		2	* AN3C5A	BOLT
13		2	* NAS1149C0332R	WASHER (OR AN960C10L)
20A		1	* D3508-9	WEARPLATE
20B		1	* D3558-9	GASKET
21A		1	* D3508-3	WEARPLATE
21B		1	* D3558-3	GASKET
22A		1	* D3508-11	WEARPLATE
22B		1	* D3558-11	GASKET
23A		1	* D3508-13	WEARPLATE
23B		1	* D3558-13	GASKET
24		36	* AELS1032-130	INSERT
25	8	28	* AN3C4A	BOLT
26	8	28	* NAS1149C0332R	WASHER (OR AN960C10L)
27	2		D3512-041	WEARPLATE
30		2	* AELS-1032-130	INSERT
31		2	* AN3C4A	BOLT
32		2	* NAS1149C0332R	WASHER (OR AN960C10L)
50	2		AN6C52A	BOLT
51A	2		D5300-1	GHL BUSHING
51B	2		D5301-1	GHL PLUG
52	2		MS21043-6	NUT

* PART IS INCLUDED WITH D3582-041 SKIDTUBE ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER, LISTED AS REFERENCE ONLY

*** DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE